

Foam Melt 200: Falhas comuns

Examples of Fault Displays



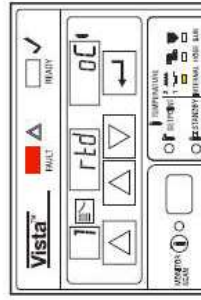
Overtemperature fault on gun 2. Actual temperature of gun 2 is 230°C.



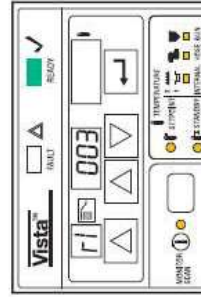
Undertemperature fault on hose 3. Actual temperature of hose 3 is 120°C.



RTD open on Hose 1.



Shorted tank RTD on the tank.



Start-up display looks like this:
This is NOT a fault.
It shows software revision 1.003.

Reading Fault/Warning Log



#	Zone	#	Zone	#	Zone
0	Tank	5	Hose 4	10	Gun 3
1	Grid	6	Hose 5	11	Gun 4
2	Hose 1	7	Hose 6	12	Gun 5
3	Hose 2	8	Gun 1	13	Gun 6
4	Hose 3	9	Gun 2		

Table A 1-4 Meaning of Warning Codes

Warning Code	Meaning of Warning Code
0	No fault has occurred.
1	Not used.
2	An RTD is open.
3	An RTD is shorted.
4	A zone temperature is out of band.
5	Not used.
6	Not used.

Table A 1-5 Meaning of Fault Codes

Fault Code	Meaning of Fault Code
0	No fault has occurred.
1	A zone is below the setpoint temperature.
2	An RTD is open.
3	An RTD is shorted.
4	A zone is overtemperature.
5	The control board is bad.
6	A brownout has occurred.

